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**Target Values: Candesce® C1S Paperboard (Idaho)**

| English (mils, lbs/3msf) | nominal             | 10-129  | 12-143  | 14-163  | 16-182  | 18-199  | 20-217  | 22-233  | 24-250  | 26-273  |
|--------------------------|---------------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| Metric (µm, g/sq m)      | nominal             | 254-210 | 305-233 | 356-266 | 406-297 | 457-324 | 508-354 | 559-380 | 610-408 | 660-444 |
| Caliper                  | mils                | 10      | 12      | 14      | 16      | 18      | 20      | 22      | 24      | 26      |
| Basis Weight             | lbs/3msf            | 129     | 143     | 163     | 182     | 199     | 217     | 233     | 250     | 273     |
| Brightness               | GE                  | 88      | 88      | 88      | 88      | 88      | 88      | 88      | 88      | 88      |
| Coated b* Color          | Spectro             | 1.5     | 1.5     | 1.5     | 1.5     | 1.5     | 1.5     | 1.5     | 1.5     | 1.5     |
| Coated Smoothness        | Sheffield           | 8       | 12      | 14      | 16      | 16      | 16      | 16      | 18      | 20      |
| Parker Print             | microns             | 1.3     | 1.3     | 1.3     | 1.3     | 1.3     | 1.3     | 1.3     | 1.3     | 1.3     |
| Plybond                  | lbs/in <sup>2</sup> | 60      | 56      | 47      | 47      | 43      | 43      | 43      | 43      | 43      |
| Stiffness - MD           | Taber g-cm          | 54      | 78      | 115     | 165     | 220     | 290     | 405     | 485     | 590     |
| Stiffness - CD           | Taber g-cm          | 26      | 40      | 60      | 84      | 115     | 148     | 190     | 246     | 300     |

Stiffness values represent end-of-machine testing.  
These values may change.

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